

Dimensions of Seamless and Welded Steel Pipe  
ASA-B36.10 and B36.19

Safety & Technical

Nominal Pipe Size	OD (inches)	Pipe Schedule Wall Thickness												
		10	20	30	Stand.	40	60	Extra Strong	80	100	120	140	160	XXX Strong
1/8"	0.405	0.049	---	---	0.068	0.068	---	0.095	0.095	---	---	---	---	---
1/4"	0.540	0.065	---	---	0.088	0.088	---	0.119	0.119	---	---	---	---	---
3/8"	0.675	0.065	---	---	0.091	0.091	---	0.126	0.126	---	---	---	---	---
1/2"	0.840	0.083	---	---	0.109	0.109	---	0.147	0.147	---	---	---	0.188	0.294
3/4"	1.050	0.083	---	---	0.113	0.113	---	0.154	0.154	---	---	---	0.219	0.308
1"	1.315	0.109	---	---	0.133	0.133	---	0.179	0.179	---	---	---	0.250	0.358
1 1/4"	1.660	0.109	---	---	0.140	0.140	---	0.191	0.191	---	---	---	0.250	0.382
1 1/2"	1.900	0.109	---	---	0.145	0.145	---	0.200	0.200	---	---	---	0.281	0.400
2"	2.375	0.109	---	---	0.154	0.154	---	0.218	0.218	---	---	---	0.344	0.436
2 1/2"	2.875	0.120	---	---	0.203	0.203	---	0.276	0.276	---	---	---	0.375	0.552
3"	3.500	0.120	---	---	0.216	0.216	---	0.300	0.300	---	---	---	0.438	0.600
3 1/2"	4.000	0.120	---	---	0.226	0.226	---	0.318	0.318	---	---	---	---	---
4"	4.500	0.120	---	---	0.237	0.237	---	0.337	0.337	---	0.438	---	0.531	0.674
5"	5.563	0.134	---	---	0.258	0.258	---	0.375	0.375	---	0.500	---	0.625	0.750
6"	6.625	0.134	---	---	0.280	0.280	---	0.432	0.432	---	0.562	---	0.719	0.864
8"	8.625	0.148	0.250	0.277	0.322	0.322	0.406	0.500	0.500	0.594	0.719	0.812	0.906	0.873
10"	10.750	0.165	0.250	0.307	0.365	0.365	0.500	0.500	0.594	0.719	0.844	1.000	1.125	1.000
12"	12.750	0.180	0.250	0.330	0.375	0.406	0.562	0.500	0.688	0.844	1.000	1.125	1.312	1.000

**Definitive Cross-Reference from NPS to DN Specification Sizes**

Nominal Pipe Size	DN	OD (inches)	Pipe Schedule Wall Thickness													
			5S	5	10S	10	20	30	40S	40	60	80S	80	100	120	160
1/8"	6	0.405	---	0.035	---	0.049	---	0.057	---	0.068	---	---	0.095	---	---	---
1/4"	8	0.540	---	0.049	---	0.065	---	0.073	---	0.088	---	---	0.119	---	---	---
1/2"	15	0.840	---	0.065	---	0.083	---	0.095	---	0.109	---	---	0.147	---	0.170	0.188
3/4"	20	1.050	---	0.065	---	0.083	---	0.095	---	0.113	---	---	0.154	---	0.170	0.219
1"	25	1.315	---	0.065	---	0.109	---	0.114	---	0.133	---	---	0.179	---	0.200	0.250
1 1/4"	32	1.660	---	0.065	---	0.109	---	0.117	---	0.140	---	---	0.191	---	0.215	0.250
1 1/2"	40	1.900	---	0.065	---	0.109	---	0.125	---	0.145	---	---	0.200	---	0.225	0.281
2"	50	2.375	---	0.065	---	0.109	---	---	---	0.154	---	---	0.218	---	0.250	0.344
2 1/2"	65	2.875	---	0.083	---	0.120	---	---	---	0.203	---	---	0.276	---	0.300	0.375
3"	80	3.500	---	0.083	---	0.120	---	---	---	0.216	---	---	0.330	---	0.350	0.438
4"	100	4.500	---	0.083	---	0.120	---	---	---	0.237	0.281	---	0.377	---	0.437	0.531
5"	125	5.563	---	0.109	---	0.134	---	---	---	0.258	---	---	0.375	---	0.500	0.625
6"	150	6.625	---	0.109	---	0.134	---	---	---	0.280	---	---	0.432	---	0.562	0.719
8"	200	8.625	---	0.109	---	0.148	0.250	0.277	---	0.322	0.406	---	0.500	0.593	0.718	0.906
10"	250	10.750	0.134	0.134	0.165	0.165	0.250	0.307	0.365	0.365	0.500	0.500	0.593	0.718	0.843	---
12"	300	12.750	0.156	0.165	0.180	0.180	0.250	0.330	0.375	0.406	0.500	0.500	0.687	0.843	1.000	---